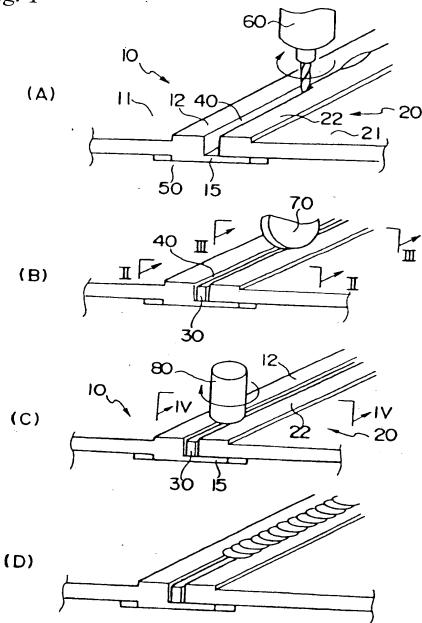
Fig. 1



10,20: member 30: filling material 70: roller

11,21: plate 40: gap 80: rotary tool

12,22: protrusion 60: cutting tool

Fig. 2

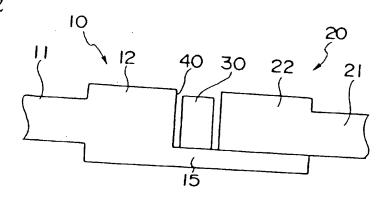
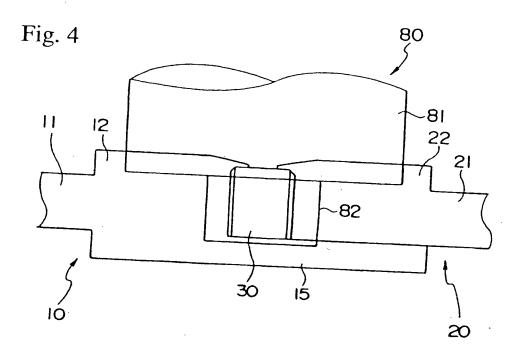
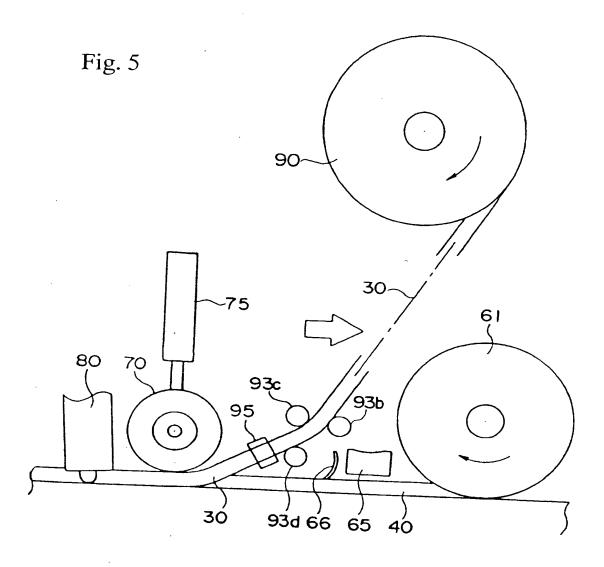


Fig. 3





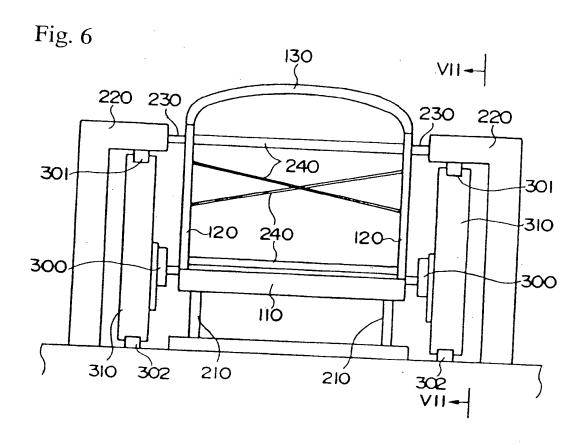
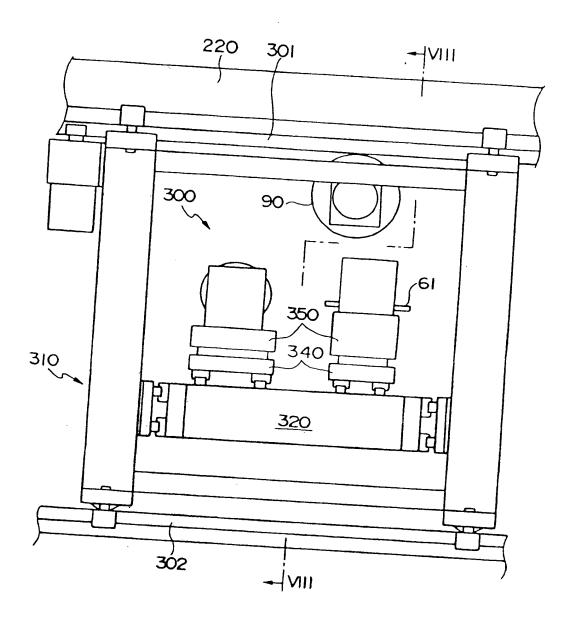
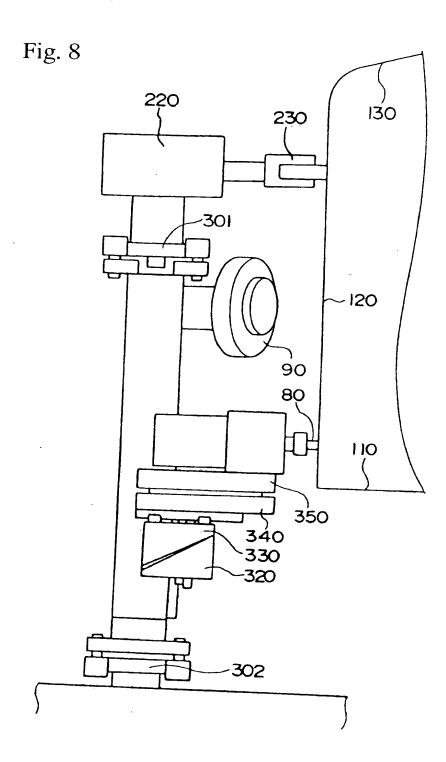


Fig. 7





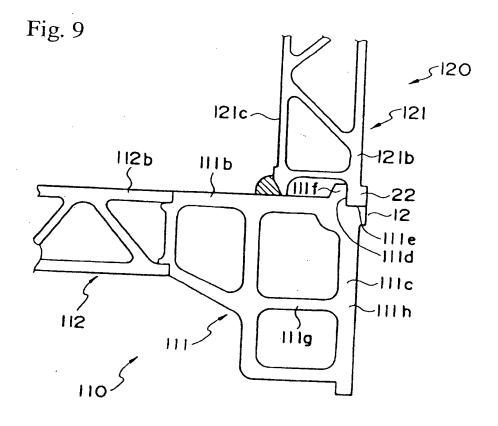
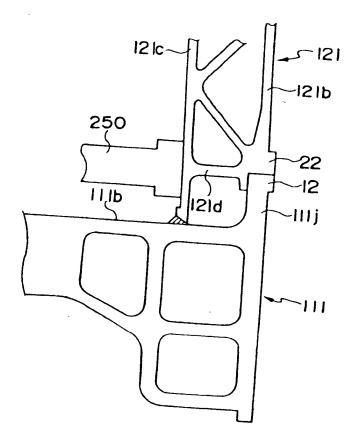


Fig. 10



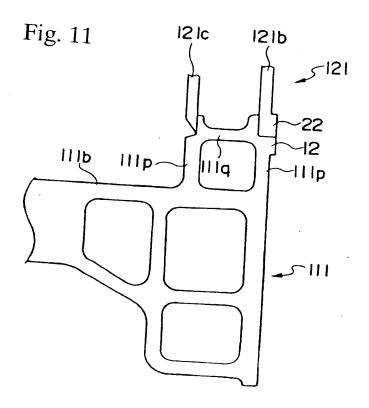


Fig. 12

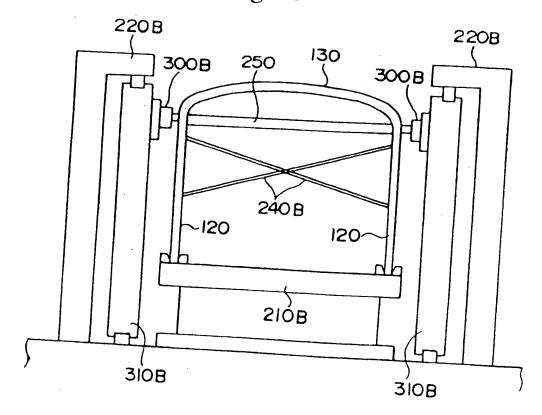


Fig. 13

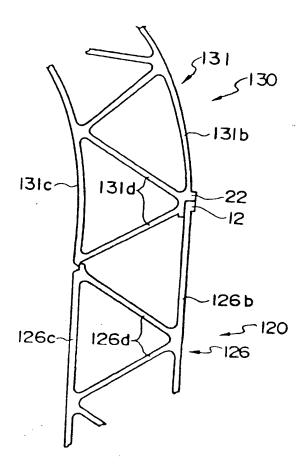


Fig. 14

